



## DOXYCYCLINE HYCLATE: A REVIEW OF PROPERTIES, APPLICATIONS AND ANALYTICAL METHODS

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### ABSTRACT

The doxycycline hyclate is a broad-spectrum antibiotic oxytetracycline synthetic derivative used in several countries. It has been used to treat infectious diseases and as an additive in animal nutrition to facilitate growth. This drug is part of the list of medicines to the SUS (Unified Health System), a model of health care in Brazil, and it is free delivery in the public with a medical prescription. Thus, it is extremely important quality control of this medicine to be able to ensure their effectiveness and safety. Several existing analytical techniques, which offer flexible and broad-based methods of analysis and in some cases detection, have been discussed in this manuscript, focusing on bioanalytical and pharmaceutical quality control applications. This review will examine the published analytical methods reported for determination of doxycycline hyclate, discussing (a) *separation methods* such as thin layer chromatography and high performance liquid chromatography (HPLC) and (b) *others* such as, spectrophotometry and microbiological assay, from which it can be seen that HPLC methods have been used most extensively.

**Key Words:** doxycycline hyclate, analytical methods, quality control.

### 1. INTRODUCTION

The oxytetracycline (OTC) is a natural product produced by *Streptomyces rimosus*. Tetracycline (TC) is a semisynthetic derivative of chlortetracycline (CTC). Demeclocycline (DMC) is the product of a mutant strain of *S. aureofaciens*, while metacycline (MTC), doxycycline (DOX) and minocycline (MNC) are all semi-synthetic derivatives (Brunton LL et al. 2010).

The synthetic pathway of DOX involve MTC as an intermediate, during this process 6-epidoxycycline (EDOX) can be formed as a side product. DOX is a semisynthetic broad spectrum tetracycline antibiotic, widely used in veterinary medicine and as an animal feed supplement to prevent diseases (Fiori J et al. 2004).

The doxycycline hyclate is a broad-spectrum antibiotic used in several countries to

treat infectious diseases and as an additive in animal nutrition to facilitate growth.

This drug is part of the list of medicines to the SUS (Unified Health System), a model of health care in Brazil, and it is free delivery in the public with a medical prescription. Thus, it is extremely important quality control of this medicine to be able to ensure their effectiveness and safety.

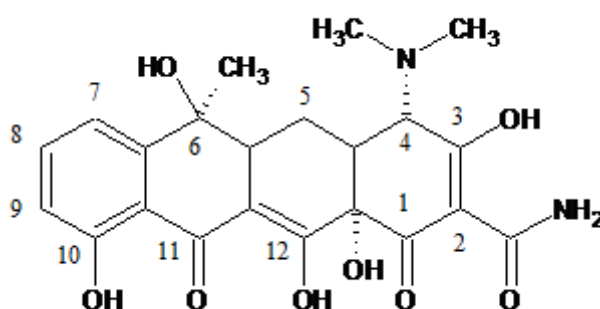
In Brazil this drug is marketed by pharmaceutical companies Apotex, EMS, Germed, Gross, Hexal, Legrand, Neo química, Neovita, Pfizer, Ranbaxy, Sanval, Teuto and União Química.

The significant increase in the number of drugs available, as well as the advancement and transformation of technologies used in the production of these have increased the interest of

according to good laboratory practice (GLP) (Shabir GA. 2003).

## 2. STRUCTURAL MODIFICATION

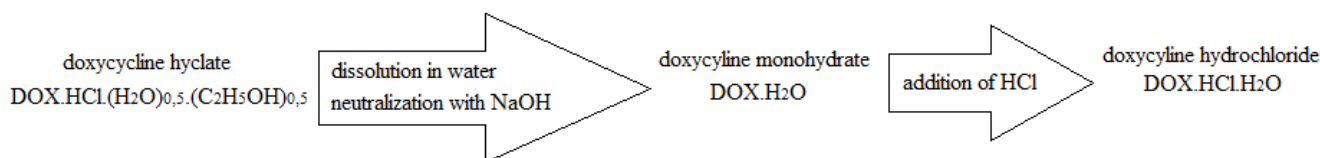
Some changes or maintenance in radical of the structure of tetracycline influence on antimicrobial activity.



**Figure 1. Chemical structure of tetracycline**

### 3. STRUCTURAL FORMS

Doxycycline presents itself in three forms: hyclate, monohydrate and hydrochloride. From the doxycycline hyclate is possible to obtain other forms. The way hyclate dissolved in water and neutralized with sodium hydroxide becomes doxycycline monohydrate. This form with the addition of hydrochloric acid becomes doxycycline hydrochloride. Figure 2 illustrates the process above.



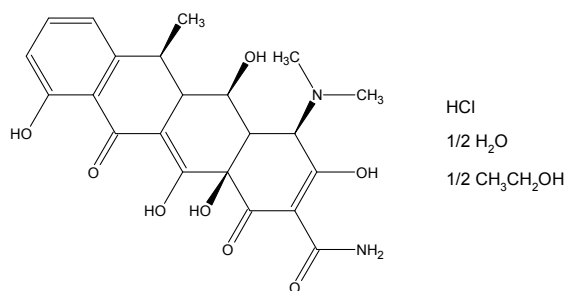
**Figure 2. Obtaining doxycycline monohydrate and doxycycline hydrochloride from the way hyclate.**

The percentage in the form of doxycycline hyclate is 86.6%, in the form hydrochloride is 89.1% and in the form of monohydrate is 96.1%.

#### 4. CHEMICAL STRUCTURE

The doxycycline hyclate (Figure 3) is the form hemihydrate and hemiethanolate (Naidong W et al. 1990). His description is hygroscopic yellow

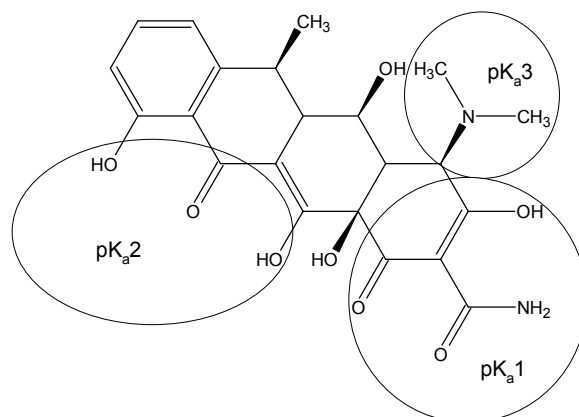
crystalline powder, should be stored in airtight containers and protected from light (Reynolds JEF. 2007). It has the chemical name: 4 - (dimethylamine) -1,4,4<sup>a</sup>, 5,5<sup>a</sup>,6,11,12<sup>a</sup>-octahydro-3, 5,10,12,12<sup>a</sup> - pentahydroxi-6 - methyl-1,11-dioxo -2-naphthacene-carboxamide monohydrochloride monohydrate, combined with ethyl alcohol (Reynolds JEF. 2007).



**Figure 3. Chemical structure of doxycycline hyclate (CAS 24390-14-5)**

This drug presents the molecular formula  $(\text{C}_{22}\text{H}_{24}\text{N}_2\text{O}_8 \cdot \text{HCl})_2 \cdot \text{C}_2\text{H}_6\text{O} \cdot \text{H}_2\text{O}$ , CAS 24390-14-5 and molecular weight  $1025.89 \text{ g.mol}^{-1}$  (Reynolds JEF. 2007). The doxycycline hyclate without burning fusion occurs in  $201^\circ\text{C}$  (O'Neil MJ. 2006). Tetracycline pKas values are

approximately 3-4, 7-8 e 9-10. Shariati and collaborators (2009) have the following pKa values for doxycycline hyclate:  $\text{pK}_{a1} 3.02 \pm 0.3$ ;  $\text{pK}_{a2} 7.97 \pm 0.15$ ;  $\text{pK}_{a3} 9.15 \pm 0.3$  (Figure 4). Doxycycline hyclate is sold in tablet dosage forms and lyophilized powder.



**Figure 4. Functional groups corresponding to the pKa values.**

## 5. MECHANISM OF ACTION

Tetracyclines inhibit bacterial protein synthesis through their link to the bacterial 30S ribosome, impeding access of aminoacyl-tRNA acceptor site in the mRNA-ribosome complex (Brunton LL et al. 2010). However, DOX has been studied as an inhibitor of matrix metalloproteinases (intercellular substance), an action unrelated to its effects on bacterial protein synthesis (Skúlason S et al. 2003; Brunton LL et al. 2010).

## 6. PHARMACOKINETICS

Gastrointestinal irritation and perturbation of intestinal bacterial flora occur less frequently with doxycycline than with the more hydrophilic drugs, which must be given in higher doses for absorption (Aronson JK. 2006). As doxycycline is not interfered by food uptake is possible to improve the tolerability to administer the drug with food (Brunton LL et al. 2010).

Peak plasma concentration of  $2.60 \mu\text{g mL}^{-1}$  was reported 2 hours after oral dose of 200 mg, falling to  $1.45 \mu\text{g mL}^{-1}$  in 24 hours. After intravenous infusion of same dose the same peak plasma concentration was slightly higher, but became very similar to those observed after oral dosing in balance in the tissues (Martindale 2009).

About 80 to 95% of doxycycline in the circulation is linked to plasma proteins. The biological half-life ranges from 12 to 24 hours. Doxycycline is more lipid soluble than tetracycline. It is widely distributed in tissues and fluids. In patients with normal renal function about 40% of the dose is slowly excreted in the urine, although much will be excreted by this route if the urine is alkaline. However, most of the dose of doxycycline is excreted in the feces in the intestine after chelation. Although it was reported that doxycycline undergoes partial inactivation in the liver, many sources consider this doubtful, however, the kinetics of doxycycline has been reported altered in patients taking drugs that induce hepatic metabolism (Martindale 2009).

Doxycycline does not accumulate significantly in patients with kidney problems, presenting much fewer side effects (Brunton LL et al. 2010), although the excretion in the urine is

impaired; larger amounts of doxycycline are excreted in the feces in these patients. However, it has been reported in patients with renal failure there is accumulation of doxycycline. The removal of doxycycline for hemodialysis is negligible (Martindale 2009).

## 7. MICROBIOLOGICAL SPECTRUM

Doxycycline is more active than tetracycline against many species of bacteria including *Streptococcus pyogenes*, enterococci, anaerobic, and various *Nocardia* spp.

Cross-resistance is common, although some *Staphylococcus aureus* resistant to tetracycline respond to doxycycline.

Doxycycline is also more active against protozoa, particularly *Plasmodium* spp (Martindale 2009).

## 8. CLINICAL APPLICATIONS

Tetracycline has been widely used in the treatment of infectious diseases, and as additive in animal nutrition to facilitate growth (Brunton LL et al. 2010).

Often the choice is doxycycline over than other tetracyclines in the treatment of infections by their better absorption and long half-life, which allows fewer daily doses (Martindale 2009).

Doxycycline is useful for the treatment of respiratory tract infections because it provides a hedge against atypical micro-organisms, and since the respiratory pathogens are becoming increasingly resistant to other classes of drugs (Brunton LL et al. 2010). Another advantage is that it can also be administered to patients with kidney problems. However, relatively high doses to be administered in patients with urinary tract infection because of its low renal excretion (Martindale 2009).

It is often used to treat chronic prostatitis, sinusitis, syphilis, Chlamydia and pelvic inflammatory disease (Ramesh PJ et al. 2010). Doxycycline has action against protozoa and must be administered in combination with quinine in the management of chloroquine resistant *Plasmodium falciparum*.

Solutions of doxycycline are also used for malignant effusions (Yellin A. 1994) which

occurring when there is an increase in the amount of fluids, usually associated with malignancies and lymphomas of the lung, breast and ovary (Martindale 2009).

## 9. ANALYTICAL METHODS

### 9.1. Spectrophotometric Method

At British Pharmacopoeia (2010) the spectrophotometric method described uses methanol as solvent.

### 9.2. Microbiological Method

In abnormal conditions (heat, pH, moisture) tetracyclines undergo reversible epimerization at position C-4 and C-6 to form a mixture of degradation products. They are structurally very similar to doxycycline and between them (Monser L and Darghouth F, 2000). These products have very low antibiotic activity and many of them show some toxicity (Fiori J et al. 2004).

Kazemifard AG and Moore DE (1997) showed that the official methods of microbial analysis are time consuming and poor in terms of sensitivity and specificity, and another problem is the fact that the degradation products, such as 6-epidoxycycline, which are present in varying amounts in raw materials and finished products may also have antimicrobial properties, 2-5 % of the activity of tetracycline.

Thus, the results of the bioassay would not necessarily be an accurate representation of antimicrobial potency.

### 9.3. Thin Layer Chromatography (TLC)

Naidong W and collaborators (1990) analyzed oxytetracycline and doxycycline by thin layer chromatography and compared with the high performance liquid chromatography. They obtained an excellent correlation ( $r > 0.9999$ ) and relative standard deviation of the TLC for the analysis of the main component was  $< 2\%$  and for HPLC  $< 1\%$ . In comparison, the article says that it was observed that the different components are better separated by HPLC.

EDTA, as a chelating agent, binds in the possible metal layer of the silica and allow the elution of doxycycline, so it is essential in the analysis. Spraying of EDTA is the application faster and with better distribution. The alkaline pH

preferably improves the chelating properties and prevents the formation of 4-epimers. With pH 9.0 all the impurities of oxytetracycline or doxycycline were well separated from the main compound and each other (Naidong W et al. 1990). The same authors also warn that the low water content in the mobile phase provides insufficient migration, while higher contents result in increased spread of the points.

### 9.4. High Performance Liquid Chromatography (HPLC)

The liquid chromatographic method for the determination of DOX is the choice of some Pharmacopoeias (F. Portuguesa, 2005; British Pharmacopoeia, 2010; USP 33, 2010). HPLC has also been applied for the determination of DOX and DOX-H in samples of liver and muscle tissue (Croubels S et al. 1998), plasma of turkey (Santos MDF et al. 1996), milk (Denobile M and Nascimento ES, 2004), medicated premixes for incorporation into medicated feed (Fiori J et al. 2004), pharmaceuticals (Monser L and Darghouth F, 2000) and bulk powders, tablets and human urine (Ramesh PJ et al. 2010). Both Monser L and Darghouth F (2000) and Ramesh and collaborators (2010) used in the mobile phase buffer, adjusted to pH 2 and 4, respectively.

Yasin A and Jefferies TM (1988) performed the analysis of tetracycline and its impurities by HPLC using column Hamilton PRP-1 polymer. The mobile phase was citrate phosphate buffer with 2-propanol, tetrahydrofuran and dichloromethane as organic modifier.

With the aim to reduce the analysis time, Hoogmartens and collaborators (1989) achieved mainly through the replacement of tetrahydrofuran by 2-methyl-2-propanol using polystyrene-divinylbenzene column.

Naidong W and collaborators (1990) describe another mobile phase for the analysis of doxycycline using PS-DVB column heated to  $60^{\circ}\text{C}$ . The mobile phase was 2-methyl-2-propanol: potassium phosphate buffer  $2 \times 10^{-1} \text{ mol L}^{-1}$ , pH 8.0: thiobarbituric acid (TBA)  $2 \times 10^{-2} \text{ mol L}^{-1}$ , pH 8.0:  $1 \times 10^{-2} \text{ mol L}^{-1}$  EDTA, pH 8.0: water (5.8: 10: 5: 10: 69.2, v / v / v / v / v).

Bryan PD and Stewart JT (1993, 1994) proposed for separation of tetracyclines by HPLC mobile phase consisting of acetonitrile and  $2 \times 10^{-2}$

mol L<sup>-1</sup> sodium perchlorate, pH 2.0, and PS-DVB stationary phase.

Monser L and Darghouth F (2000) in a study by HPLC for the simultaneous determination of tetracycline and 6-epidoxycyclina powder in bulk and pharmaceutical preparations, used carbon packed column Hypercarb (porous graphitic carbon - PGC). The separation of oxytetracycline, metacyclina, chlortetracycline, doxycycline and 6-epidoxycyclina occurred in less than twelve minutes.

For the use of polymeric columns has been almost always in conjunction with the high temperature of the column, required the use of organic modifier viscous and alkaline mobile phase containing additives such as tetrabutylammonium ion or EDTA. In the study of Monser L and Darghouth F (2000) the pH 2.0 was selected to minimize the formation of isomeric analogues that occur rapidly in alkaline medium. In alkaline pH these compounds are deleted and their increased hydrophobicity and consequently these solutes can interact strongly with the hydrophobic surface of the PGC, the main reason for excessive retention. In acidic pH, these compounds are in ionized form, thus its hydrophobicity is decreased and so their retention. The best separation was achieved with potassium phosphate buffer (pH 2.0): acetonitrile (60:40, v / v), because with 50% acetonitrile the separation of oxytetracycline, metacycline, chlortetracycline, doxycycline and 6-epi-doxycycline was not effective (Monser L and Darghouth F, 2000).

The PGC has advantages of physical and chemical stability and selectivity for diastereomeric and geometric isomers. Presents efficient separation of ionizable drugs and small molecules which are not retained on the column (ODS octadecilsiloxane). The PGC showed selectivity for separation of components, difficult or impossible to achieve in silica and polymeric (Monser L and Darghouth F, 2000).

In the development of a simple HPLC method for separation of doxycycline, Skúlason S and collaborators (2003) proposed the use of non-buffered mobile phase, but a mixture of acetonitrile: water: perchloric acid (26:74:0.25; v /

v / v) adjusted to pH 2.5 with NaOH 5 M. The pH continued acidic (2.5) for two reasons: the ionized decreases the retention time and pH must be less than the pKa of doxycycline. The lifetime of the stationary phase is reduced at low pH, especially if the pH is below 2.0. The formation of isomeric analogues is decreased with low pH-value.

Skúlason S and collaborators (2003) They tested five columns. C18 ODS Hypersil (100 x 4.6 mm), Cosmosil C18 (150 and 250 x 4.6 mm) and Phenomenex Luna C8 (5 µm 150 and 250 x 4.6 mm). The best results were found using Phenomenex Luna C8 (5 µm 250 x 4.6 mm) with Phenomenex C8 guard column (4 x 10 mm). However, even with all the concern for reducing the time of analysis, the retention time with these parameters was 25.16 minutes.

Fiori J and collaborators (2004) proposed the method development for HPLC to analysis the doxycycline in a drug mixture for incorporation in food. For this, we tested two columns, Phenomenex Luna C18 3.5 µm (150 x 2.0 mm) and Phenomenex Synergi Polar RP-80A 4 µm (150 x 2.0 mm), with different mobile phases, oxalic acid (pH 2.5, 2x10<sup>-2</sup> mol L<sup>-1</sup>): acetonitrile: methanol (75:17:8, v / v/ v) and oxalic acid (pH 2.5, 2x10<sup>-2</sup> mol L<sup>-1</sup>): acetonitrile (82:18, v / v) , respectively. The mobile phase containing oxalic acid was able to improve the separation and symmetry of the peak.

The column Phenomenex Synergi Polar-RP 80A 4 µm (150 x 2.0 mm) was useful for analysis of tetracyclines and achieved the separation of metacycline, 6-epidoxycyclina and doxycycline. A Phenomenex Luna C18 column 3.5 µm (150 x 2.0 mm) can be used to separate impurities doxycycline (metacycline and 6-epidoxycyclina) when this is the main objective. Using the Luna C18 column retention time of doxycycline and impurities occurred in 12 and 9.5 minutes, respectively (Fiori J et al. 2004).

In Pharmacopoeia Portuguese (2005), British Pharmacopoeia (2010) and USP 33 (2010) the method of high performance liquid chromatography (HPLC) describes the use of buffer and column temperature controlled at 60°C.

**Table 1. Methods for determination of doxycycline in biological fluids and dosage forms**

Method	Conditions	Detection system	Matrices	Reference
HPLC	Waters Nova-Pak column RP8 (150 mm x 3.9 mm). Mobile phase "A": $1 \times 10^{-2}$ mol L <sup>-1</sup> oxalic acid: ACN: TEA (90:9,9:0,1, v/v/v); mobile phase "B": ACN.	UV at 363 nm	Milk	Denobile M and Nascimento ES, 2004
HPLC	Nucleosil 100-5 C18 column (250 mm × 4.6 mm) and guard column (10 mm × 4.6 mm). Mobile phase: ACN: $1 \times 10^{-2}$ mol L <sup>-1</sup> hydrogenated sodium phosphate (20:80, v/v) and sodium salt octanesulfonic 5 mmol L <sup>-1</sup> tetrabutylammonium hydrogenated sulfate 3 mmol L <sup>-1</sup> and 0.01% EDTA, pH adjusted to 3.8 with phosphoric acid	UV in 370 nm	Sheep's milk	Fletouris DJ et al. 2008
HPLC	Column Zorbax SB C18 (250 mm × 4.6 mm). Mobile phase: 10 mmol L <sup>-1</sup> potassium phosphate buffer (pH 5.1): methanol (95:5, v/v)	UV in 230 nm	Standard tablets and	Gaudiano MC et al. 2008

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**Table 1 (continuation). Methods for determination of DOX in biological fluids and dosage forms.**

Method	Conditions	Detection system	Matrices	References
HPLC	Column Phenomenex Synergi Polar-RP 80-A (150 mm x 2 mm). Mobile phase: $2 \times 10^{-2}$ mol L <sup>-1</sup> oxalic acid (pH 2.5): ACN (82:18, v/v)	UV at 346 nm	Drug mixture for food	Fiori J et al. 2004
HPLC	Phenomenex Luna C18 column (150 mm × 4.5 mm) and guard column $\mu$ Bondapak C18. Mobile phase: ACN: $2.3 \times 10^{-2}$ mol L <sup>-1</sup> phosphate buffer (25:75, v/v) with pH adjusted to 3.0 with a $4 \times 10^{-2}$ mol L <sup>-1</sup> octanesulfonic acid	UV at 244 and 350 nm	Human serum	Li C et al. 2004
HPLC	PS-DVB column of poly (styrene-divinylbenzene) (250 mm x 4.6 mm). Mobile phase: 2-methyl-2-propanol: potassium phosphate buffer $2 \times 10^{-1}$ mol L <sup>-1</sup> (pH 8): hydrogenated tetrabutylammonium sulfate $2 \times 10^{-2}$ mol L <sup>-1</sup> (pH 8), $1 \times 10^{-2}$ mol L <sup>-1</sup> EDTA (pH 8): water (5.8: 10:5:10:69,2, v/v/v/v/v)	UV at 254 nm	Commercial samples and standards	Naidong W et al. 1990

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**Table 1 (continuation). Methods for determination of DOX in biological fluids and dosage forms.**

Method	Conditions	Detection system	Matrices	References
HPLC	Symmetry Shield RP8 column (150 mm x 4.6 mm) and Brownlee RP-8 pre-column. Mobile phase: $1 \times 10^{-2}$ mol L <sup>-1</sup> potassium acid phosphate: methanol: ACN (72.1:20:5 v/v) $3 \times 10^{-2}$ mmol L <sup>-1</sup> sodium EDTA with 60% perchloric acid (2.9 mL), adjusted to pH 2.5 with potassium hydroxide	UV at 350 nm	Plasma of rat brain	Colovic M and Caccia S, 2003
HPLC	Hamilton PRP-1 column. Mobile phase: phosphate-citrate buffer $7 \times 10^{-2}$ mol L <sup>-1</sup> (pH 5): 2-propanol: tetrahydrofuran: dichloromethane (81:11:7:1, v/v/v/v)	UV at 272 nm	Pharmaceutical mixing	Yasin A and Jefferies TM, 1988
HPLC	C18 column PLRP-S (PSDVB) (250 mm × 4.6 mm, 5 μm) and PM-C18 column (150 mm x 4.6 mm). Mobile phase: ACN: $2 \times 10^{-2}$ mol L <sup>-1</sup> sodium perchlorate (pH 2) (15:85, v/v)	UV at 280 nm	Standard and bulk powder	Bryan PD and Stewart JT, 1993; Bryan PD and Stewart JT, 1994

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**Table 1 (continuation). Methods for determination of DOX in biological fluids and dosage forms.**

Method	Conditions	Detection system	Matrices	References
HPLC	Rogel Column (RSL) (250 mm x 4.6 mm). Mobile phase: tetrahydrofuran: dimethylformamide: acetic acid: water: EDTA (72:10:16:2:0.0015, v/v/v/v/m)	UV at 280 nm	Standards	Hoogmartens J et al. 1989
HPLC	PGC column (100 mm x 4.6 mm). Mobile phase: potassium phosphate buffer $5 \times 10^{-2}$ mol L <sup>-1</sup> (pH 2): ACN (40:60, v/v)	UV at 268 nm	Bulk powder and tablets	Monser L and Darghouth F, 2000
HPLC	Pre-column and column PLRP-S and PRP-1 (Hamilton) (250 mm x 4.6 mm). Mobile phase: 2-methyl-2-propanol: $2 \times 10^{-1}$ mol L <sup>-1</sup> potassium phosphate buffer (pH 8): $2 \times 10^{-2}$ mol L <sup>-1</sup> tetrabutylammonium sulfate (pH 8), $1 \times 10^{-1}$ mol L <sup>-1</sup> EDTA (pH 8): water (6:10 : 5:1, 78, v/v/v/v/v)	UV at 254 nm	Standard	Hoogmartens J et al. 1989
HPLC	Column styrene-divinylbenzene copolymer (250 mm x 4.6) maintained at 60°C. Mobile phase: 2 – methyl – 2 – propanol, tetrabutylammonium hydrogen sulphate, sodium edetate, with pH adjusted to 8	UV at 254 nm	Standard	British Pharmacopoeia, 2010

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**Table 1 (continuation). Methods for determination of DOX in biological fluids and dosage forms.**

Method	Conditions	Detection system	Matrices	Reference
HPLC	C18 column (300 mm x 4.6 mm) and mobile phase: potassium acid phosphate $5 \times 10^{-2}$ mol L <sup>-1</sup> (pH 2.5): ACN (84:16, v/v)	Electrochemistry 1,2 V	Bulk powder, tablets and capsules	Kazemifard AG and Moore DE, 1997
HPLC	Hypersil BDS C8 column (250 mm x 4 mm). Mobile phase: buffer $1 \times 10^{-2}$ mol L <sup>-1</sup> potassium dihydrogen phosphate adjusted to pH 4 with $1 \times 10^{-1}$ mol L <sup>-1</sup> potassium hydroxide: ACN (60:40, v/v)	UV at 325 nm	Plasma of turkey	Ramesh PJ et al. 2010
HPLC	Supelcosil <sup>TM</sup> C18 column (150 mm x 4.6 mm). Mobile phase: $5 \times 10^{-3}$ mol L <sup>-1</sup> oxalic acid adjusted to pH 2.4: ACN: methanol (71:16:13, v/v)	UV at 360 nm	Bovine Milk, human plasma and water samples	Shariati S et al. 2009
HPLC	Phenomenex Luna C8 column (250 mm x 4.6 mm) with Phenomenex C8 guard column (4 mm x 10 mm). Mobile phase: ACN: water: perchloric acid (26: 74: 0.25, v/v/v) adjusted to pH 2.5 with 5 mol L <sup>-1</sup> sodium hydroxide	UV at 350 nm	Standard	Skúlason S et al. 2003

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**Table 1 (continuation). Methods for determination of DOX in biological fluids and dosage forms.**

Method	Conditions	Detection system	Matrices	Reference
HPLC	PLRP-S polymeric column and pre-column (250 mm x 4.6 mm and 5 mm x 3 mm, respectively). Mobile phase: $1 \times 10^{-2}$ mol L <sup>-1</sup> oxalic acid: ACN: methanol (80:15:5, v/v/v)	Fluorescence (excitation at 406 nm and emission at 515 nm)	Samples of liver and muscle tissue	Croubels S et al. 1998
HPLC	Column styrene-divinylbenzene copolymer (250 mm x 4.6) maintained at 60° C. Mobile phase: 2-methyl-2-propanol, tetrabutylammonium hydrogen sulphate, sodium edetate, with pH adjusted to 8	UV at 254 nm	Standard	F. Portuguesa, 2005
HPLC	Column containing C18 packing and maintained at 60° C. Mobile phase: 2.72 g of potassium phosphate monobasic, 0.74 g NaOH, 0.50 g of tetrabutylammonium hydrogen sulphate and 0.40 g of sodium edetate to 1000 mL of water. Addition of 60 g of tertiary butyl alcohol with the pH adjusted to 8 using 1 mol L <sup>-1</sup> NaOH	UV at 270 nm	Standard	USP 33, 2010

*HPLC = high performance liquid chromatography, ACN = acetonitrile.*

## 10. CONCLUSION

The advantages for antibiotics of the HPLC method in opposition the microbiological are specificity, speed and accuracy (Thomas AH. 1987). However, the lower antimicrobial activity of potential contaminants in a sample can be detected by bioassay, both in shape / size of the spread of antibiotic action in agar, using agar diffusion method, as the suspension of microorganisms by turbidity, using the turbidimetric method. The main advantage of this is the shortest analysis time (F. Bras. V, 2010).

The existence of bioassays with HPLC analysis provides an important approach in the quality of doxycycline hyclate. After all, the quality control is that the regulatory process by which measures actual quality performance, comparing it with the quality objectives and act on the difference (Juran JM and Gryna FM, 1991).

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Comparing the mobile phases and columns of the methods used by Yasin A and Jefferies TM (1988) and Fiori and collaborators (2004), it is clear that the preparation time has improved since it became easier and more dynamic to prepare. Regarding the running time of doxycycline, comparing the methods studied by Bryan PD and Stewart JT (1993) and Fiori and collaborators (2004) observed that there was a decrease from more than 30 minutes to 12 minutes. Thus, it is noted that there was a trend towards researching methods of analysis that require quick and easy handling of reagents and preparation of solutions, without losing the parameters of linearity, selectivity, precision, accuracy, robustness analysis.

## 11. ACKNOWLEDGMENTS

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